

REPLACEMENT OF A DRAINING TUBE

- 1. Remove the bottom sifter and the draining tube's securing flange from the bottomside of the boat.
- 2. Remove the draining tube itself.
- 3. Make sure that the PU foam inside the hull is completely dry before you start to install the new draining tube.
- 4. If the replacing draining tube is longer than the original, cut it off to the same length as the original. Make sure that the securing flange fits to the draining tube all the way.
- 5. Spread SikaFlex glue around the flange of the draining tube (PICTURE 1) and put the draining tube into the hole.
- 6. Turn the securing flange on the tube and spread SikaFlex glue around it on the bottomside. Tighten then the securing flange well. Hold the draining tube in place for axample with a knife (PICTURE 2).
- 7. Before fastening the bottom sifter, spread once more some SikaFlex glue around the securing flange of the draining tube. Put also some SikaFlex glue to the bottom sifter's screwholes. Fasten the bottom sifter but before tightening the screws also spread some SikaFlex glue between the bottom sifter and the bottom (PICTURE 3). Tighten the screws (3 pcs: new model / 4 pcs: old model)
- 8. Finalise the installation with SikaFlex glue on the inside of the boat (PICTURE 4). Make sure that the installation is sealed well.



NB. The repair area must be dry and clean and the temperature least +15 C during the repair and drying time.





